

|   |  |                     |                |
|---|--|---------------------|----------------|
| <b>DART AEROSPACE LTD</b>                         |  | <b>Work Order:</b>  |                |
| <b>Description:</b> Full Height Bubble Window, LH |  | <b>Part Number:</b> | <b>D3676-1</b> |
| <b>Inspection Dwg:</b> D3676 <b>Rev:</b> D        |  | <b>Page 1 of 1</b>  |                |

**FIRST ARTICLE INSPECTION CHECKLIST**  
**THERMOFORMING SECTION**

| Description   | Accept | Reject | Method of Inspection | Comments |
|---|--------|--------|----------------------|----------|
| Inside Radii less than <u>N/A</u> "                             |        |        |                      |          |
| Shape Definition  |        |        |                      |          |
| Texture Retention   |        |        |                      |          |
| Material imperfections such as bumps, cracks, voids, scratching |        |        |                      |          |
|   |        |        |                      |          |
|   |        |        |                      |          |
|   |        |        |                      |          |
|   |        |        |                      |          |

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|---------------------|--|--------------|--|
| <b>Measured by:</b> |  | <b>Date:</b> |  |
|---------------------|--|--------------|--|



**TRIMMING SECTION**

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------|------------------|--------|--------|----------------------|----------|
| 0.090             | Min       |                  |        |        |                      |          |
| 0.070             | Min       |                  |        |        |                      |          |
| 0.050             | Min       |                  |        |        |                      |          |
| 15.5 – 17.5       | Min – Max |                  |        |        |                      |          |
| 29.1              | +/-0.100  |                  |        |        |                      |          |
| 46.0              | +/-0.100  |                  |        |        |                      |          |
| 20.0              | Min       |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |
|                   |           |                  |        |        |                      |          |

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| <b>Measured by:</b> |  | <b>Date:</b> |  |
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| <b>Audited by:</b> |  | <b>Date:</b> |  |
|--------------------|--|--------------|--|

|                              |  |              |  |
|------------------------------|--|--------------|--|
| <b>Preliminary Approval:</b> |  | <b>Date:</b> |  |
|------------------------------|--|--------------|--|

| Rev | Date     | Change    | Revised by   | Approved  |
|-----|----------|-----------|--|---|
| A   | 16.01.20 | New Issue | KJ  |  |